

TURBOCOLLECTOR®

TURBOCOLLECTOR® GIVE HIGH COP

- Lower operating time for the circulation pump
- 5-10% faster payback of the entire system
- Lower borehole resistance with lower flow rate

TURBO COLLECTOR®

ALL THE BENEFITS OF TURBOCOLLECTOR® - WITH THE SYSTEM CONDITIONS:

- Reynolds Number less than 2000
- High viscos fluid
- High concentration of antifreeze
- Cooling mode with oscillation loads



GEOTHERMAL PROBES TURBO PE100 /PERC/ HIGH EFFICIENT SYSTEM

GLOBAL PATENT ? 0 WHAT IS THE **GEOTHERMAL PROBE? TURBOCOLLECTOR® APPLICATION PROPERTIES** Ground source heat exchangers (GSHX's) are Geothermal probes for integral elements of ground heat pump instalation. extraction energy from the \checkmark high efficient installation We recommend Turbo Collector GSHEX's which is a ground. ✓ lower running cost of the patented development of thetraditional GSHEX (with system helical fins as opposed to the traditional smooth ✓ availble as different models pipe) its proven to be better with its heat transfer and types and lower energy input from circulation pumps. ✓ 100% made by specialistics ✓ flow and pressure qualified Montech

PROPERTIES	UNIT	VALUE	TEST METHOD
Density	[kg/m ³]	959	ISO 1872-2 / ISO 1183
Melt index	[g/10min]	0.25	ISO 1133 190°C / 5.0kg
Tensile modulus	[MPa]	1100	ISO 527-2
Long-term crawl modulus	[MPa]	1200	DIN 19537-2 A
Short-term crawl modulus	[MPa]	210	DIN 19537-2 A
Coefficient of linear expansion	[mm/m/°C]	0.20	ASTM D 696 (20-90°C)
Thermal conductivity	[W/m/°C]	0.4	-
MRS value	[MPa]	10	ISO 12162 / ISO 9080
Thermal stability	OIT, 210°C [MIN]	>20	EN 728
Carbon Black content	[%]	≥2	ATM D 1603

TYPE OF TURBOCOLLECTOR®

2x40mm TURBO COLLECTOR®	PE	40x2.4	PN10 PE100 SDR17
2x40mm TURBO COLLECTOR®	PE	40x3.0	PN12.5 PE100 SDR13.6
2x40mm TURBO COLLECTOR®	PE	40x3.7	PN16 PE100 SDR11
2x32mm TURBO COLLECTOR®	PE	32x2.0	PN10 PE100 SDR17
2x32mm TURBO COLLECTOR®	PE	32x3.0	PN16 PE100 SDR11
4x40mm TURBO COLLECTOR®	PE	40x2.4	PN10 PE100 SDR17
4x40mm TURBO COLLECTOR®	PE	40x3.0	PN12.5 PE100 SDR13.6
4x40mm TURBO COLLECTOR®	PE	40x3.7	PN16 PE100 SDR11
4x32mm TURBO COLLECTOR®	PE	32x2.0	PN10 PE100 SDR17
4x32mm TURBO COLLECTOR®	PE	32x3.0	PN16 PE100 SDR11



Better heat conductivity, high COP coefficient, same installation method, low operating costs, same investment value, faster payback of entire system.



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ENERGETIC PARAMETERS

Heat transfer inside of ground source installations is meassured by borehole resistance Rb and it has an influence for COP coefficient. Both parameters can be improved only by TurboCollector exchangers.

	SMOOTH C	COLLECTOR		
	Low flow rate	High flow rate	TURBO COLLECTOR®	Turbulent flow characteri-
THERMAL RESISTANCE	HIGH -	LOW +	LOW +	TurboCollector systems is achieved be the same
PRESSURE DROP	LOW +	HIGH -	LOW +	circulation pump.

Ground Source temperature increase of 1°C improves COP coefficient.

$$\eta_{\text{CARNOT}} = \frac{\text{T [K]}}{\text{T - t [°C]}}$$

 $COP = \eta \cdot 0,5$

BENEFITS FOR END USERS

GLOBAL PATENT

- TurboCollector® gives faster pay back time and a greater value on sale.
- TurboCollector® allows the heat pump to use less energy because it runs with a lower flow rate.
- Heat pump service life is longer and require less maintenance.
- The characteristics of TurboCollector[®] make the heat pump works longer time before turning over to direct electricity at peak loads.



WHAT IS THE MAGIC?

TurboCollector[®] is a patented development with fins inside the pipe. The fins gives more turbulent flow and extract more energy than a traditional smooth pipe.





TURBOCOLLECTOR 45

TurboCollector 45mm is designed to be the optimal choice for 115mm boreholes. It has many benefits such as: Easy installation, high flow rate, low borehole resistance and more.

EASY INSTALLATION IN A 115MM UNDERGROUND PIPE

The 45 mm TurboCollector have been designed to allow installation in a 115mm borehole. They are as easy to install as the 40 mm collector, and considerably easier to install than the 50mm Collector. The 45mm TurboCollector can be installed, in one coil, in a borehole as deep as 500m, where as a 50mm collector must always be in two coils.

INCREASED FLOW RATE

The flow rate of a 45mm TurboCollector can be adjusted to be higher than a 40mm collector. Measurements have shown that TurboCollector 45mm can achieve a flow rate that's 33% higher compared to the 40mm collectors with a flat inside using the same circulating pump delivery head.

SMALLER BOREHOLE RESISTANCE

In a 115mm borehole, the borehole resistance using TurboCollector 45mm is on average 11% smaller compared to the 40mm collector.

IMPROVED ENERGY CONSUMPTION

The surface area of the 45mm TurboCollector is 12.5% larger compared to the 40mm collectors, meaning that with equal flow rates, the 45mm Turbo ground loops benefit from a considerably smaller pressure loss. This translates into significantly smaller circulating pump energy consumption.

Heat exchanger	Flow rate	Pressure drop	Energy consumption
Single U-pipe 40mm SDR17 Smooth	0,6	152	91,2
Single U-pipe 45mm SDR17 Turbo	0,6	93	57,4
Single U-pipe 50mm SDR17 Smooth	0,8	79	59,3
	Minimum	Pressure drop	Added energy consumption of the
	flow rate (I/s)	(kPa)	circulation pump due to pressure drop and flow rate(W)

All cases. Antifreeze: Ethanol 25%, Working temperature: 0°C and Borehole depth: 300 m

The table shows the differences in pressure drop and energy consumption of the circulation pump. TurboCollector 45mm has the lowest energy consumption even compared to 50mm. The energy consumption can differ between different models of the circulation pump.

PRODUCT DIMENSIONS

2x45mm PE45x4,1 PN16 SDR11 2x45mm PE45x2,6 PN10 SDR17 Collectors can be ordered in standard lengths between 60-500 meters. The coils are designed to be optimal for transportation and easy installations.





MANIFOLD SYSTEM / SUPPLY (FLOW) AND RETURN



MANIFOLD PIPE EQUIPED WITH SHUTT OFF VALVES / SUPPLY (FLOW) PART

MANIFOLD PIPE EQUIPED WITH AN ENGLE FLOW METRES / RETURN PART



VENTING & FILLING VALVE

TO GROUND EXCHANGER

PRODUCT:	PRODUCT:
2-port manifold pipe equiped with shutt off ball valves	2-port manifold pipe equiped with engle flow metres
3-port manifold pipe equiped with shutt off ball valves	3-port manifold pipe equiped with engle flow metres
4-port manifold pipe equiped with shutt off ball valves	4-port manifold pipe equiped with engle flow metres
5-port manifold pipe equiped with shutt off ball valves	5-port manifold pipe equiped with engle flow metres
6-port manifold pipe equiped with shutt off ball valves	6-port manifold pipe equiped with engle flow metres
7-port manifold pipe equiped with shutt off ball valves	7-port manifold pipe equiped with engle flow metres
8-port manifold pipe equiped with shutt off ball valves	8-port manifold pipe equiped with engle flow metres



MANIFOLD BOX



MATERIAL: Polypropylene foam EEP SIZE: 600x400x260mm





Possibility configurations of manifold box according individual project

PRODUCT:

2-ports manifold box
3-ports manifold box



MANIFOLD CHAMBERS / ACCESS UP TO 20 EXCHANGERS



MANIFOLD CHAMBERS / ACCESS UP TO 28 EXCHANGERS













MANIFOLD	А	В	С	D	E	F	G	н
DN 850	650	85	530	270	750	900	120	350
DN 1200	650	1050	840	160	1200	1200	120	350
DN 1600	820	1500	1200	300	1540	1600	350	580



GEOTHERMAL FLUIDS / MuoviCol-P / MuoviCol-G



Main component: propane -1.2-diol; monopropylene glycol		Main component: glycerine		
Content	15-30%	Content	0-18%	
Nr CAS	57-55-6 Nr	Nr CAS	57-55-6	



MUOVITERM - RE - FILLING MATERIAL FOR BOREHOLE





*All data described in the product data sheet is measured under laboratory conditions of a normal measurement tolerances.







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